



YANMAR CO., LTD.
YANMAR AMERICA CORP.

Supplement to Yanmar Kit Installation Instructions

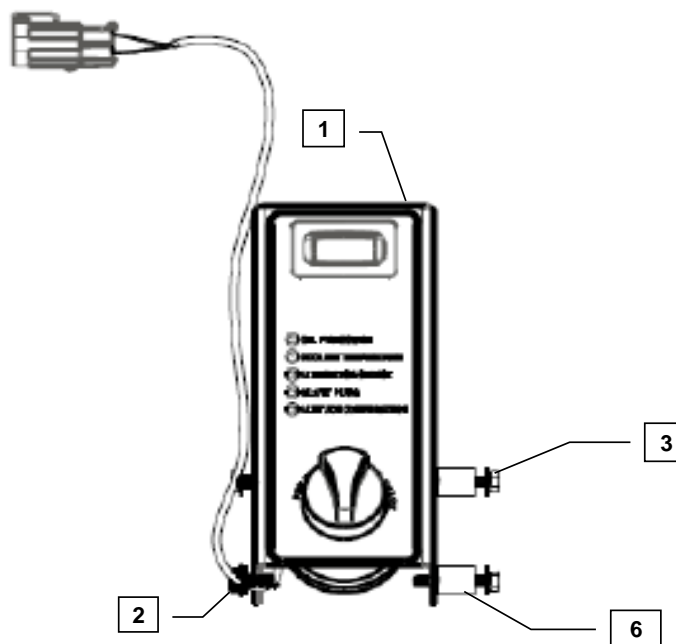
SAFETY

This product is designed and intended only for use with a YANMAR engine. All safety and warning information contained in the Yanmar Operation Manual and Service Manual is adopted and incorporated to apply to the components, accessories, and parts that are utilized with Yanmar engines. Follow all instructions and precautions before installing this product, before operating, during operation, and during periodic maintenance procedures for your safety, the safety of others, and to protect the performance of your engine.



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Item	Part No.	Description	Quantity	Remarks
1	119749-91070	Control Panel	1	
2		Screw, Hex Head 10/32x5/8	4	
3		Screw, Hex Head 10/32x1-1/4	2	
4		Washer, Lock #10	4	
5		Washer, Fender 0.5Øx0.203x0.03	6	
6		Spacer #10x0.5Øx5/8	2	



TIER 4F MODELS
3TNV74F-SDSA
3TNV80F-SDSA

Remarks:



Installation Instructions

Hand tighten all bolts and nuts until assembly is completed, then torque according to specifications in Table 1. The numbers in () represent the item numbers.

1. Fasten Control Panel (1) to the engine foot using hex head bolts (2) and (3), lock washers (4), spacers (6).
Note: Mount panel to engine foot on rear right engine foot, Viewed from flywheel.

Table 1: Proper torque specifications for bolts and nuts.

Diameter x Pitch	Kgf-m	Foot-lbf	N-m
M8 x 1.25	1.5 ~ 2.9	10.6 ~ 20.9	14.4 ~ 28.3
M10 x 1.50	4.5 ~ 5.5	32.5 ~ 39.8	44.0 ~ 54.0
M12 x 1.75	8.0 ~ 10.0	57.8 ~ 72.3	78.4 ~ 98.0
10/32"	0.35 ~ 0.37	2.5 ~ 2.7	3.4 ~ 3.7