

YANMAR CO., LTD.

YANMAR AMERICA CORP.

	v. O	Part No.	Description	Quantity	Remarks
1 -		119749-08110	Foot, Engine Mounting	2	
2 -	х	129689-44310	Washer, Plain 10mm, (ANSI B18.22.1)	8	(A)
3 -	X	129689-44320	Washer, Lock 10mm, (BS 4464) (Helical spring)	8	(A)
4 -		129689-44330	Bolt, M10 X 1.50 - 25 (Flange hex head)	8	(*)
				4	MODELS 3TNV70 3TNV76
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marks: (/				r assembly	



Installation Instructions

The universal leg kit has been designed so each leg can be mounted on any engine-mounting pad. You DO NOT need a special kit for the front and the back engine mounting pads.

Hand tighten all bolts and nuts until assembly is completed, then torque according to specifications in Table 1. The numbers in () represent the item numbers.

 Install Engine Mounting Feet (1) to engine mounting pads using Washers (2), Lock Washers (3) and M10 X 1.5 - 25mm bolts (4) provided in kit. Bolts used to mount shipped engines are the same size but not long enough and should not be used.

NOTE: Comply with torque standards in the table to avoid unexpected damage during installation or in the future. **TABLE 1:**

Diameter x Pitch	Kgf-m	Foot-Ibf	N-m
M10 x 1.50	4.5 ~ 5.5	32.5 ~ 39.8	44.0 ~ 54.0

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