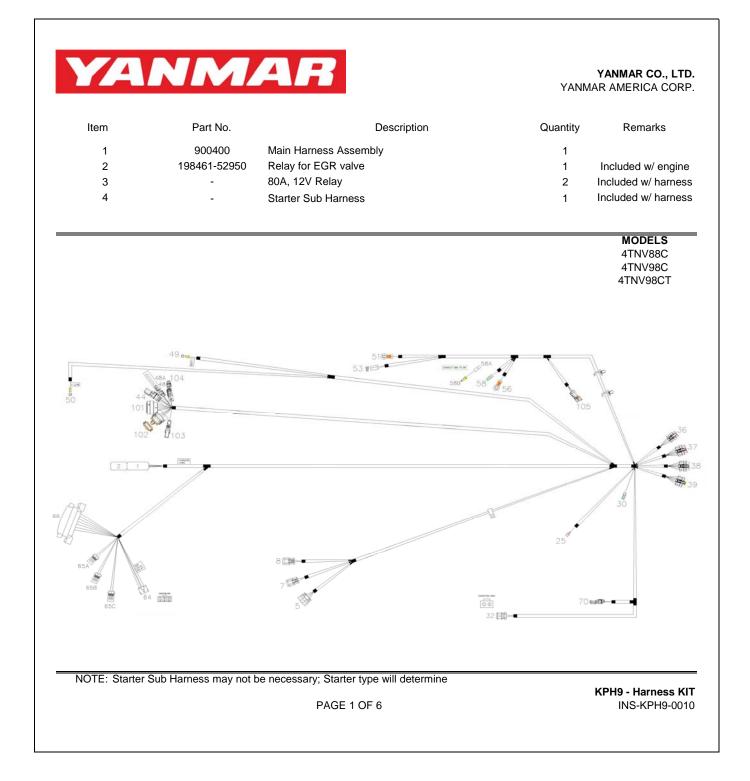


Supplement to Yanmar Kit Installation Instructions

SAFETY

This product is designed and intended only for use with a YANMAR engine. All safety and warning information contained in the Yanmar Operation Manual and Service Manual is adopted and incorporated to apply to the components, accessories, and parts that are utilized with Yanmar engines. Follow all instructions and precautions before installing this product, before operating, during operation, and during periodic maintenance procedures for your safety, the safety of others, and to protect the performance of your engine.





Installation Instructions

NOTE: Only the Starter and Glow Plug Relays are included with the harness kit. The EGR valve relay is supplied with the distributor standard specification engine in the loose parts box. The optional connections for distributer use are located in the Accessory Coupler. The optional features include Pre-Heat Lamp, Engine Stop 1 & 2, Charge Lamp, etc.

Please see the next page for detailed installation instructions.

WARNING: Be sure battery cables are connected correctly. Disconnecting either the positive or negative battery cable while the equipment is operating will cause premature failure of electronic components. Also, never weld on equipment with the ECU connected to the wire harness.

NOTE: In the event that the wire harness needs to be extended, never use scotch locks or butt connectors to extend the wire harness. All extended wires must be soldered and sealed.

Remote Mounted ECU Applications:

For applications that remotely mount the ECU within the wire harnesses reach please use the following ECU mounting guidelines:

- 1- Install the ECU in a location that is not subject to steam or high-pressure water for cleaning
- 2- Install the ECU in a location that is well ventilated and not subject to direct sunlight.
- 3- Install the ECU so that the connector faces downward. Failure to do so may trap water in the connector, resulting in corrosion of connector pins.
- 4- Ensure no water is trapped inside the connector when plugging the connector. Water inside the connector may corrode connector pins, resulting in malfunctioning of the ECU.

Refer to harness drawing for additional design requirements for consideration of application. A troubleshooting guide is available through Yanmar's Distributor Website or by contacting Yanmar America's Service Department.

Table 1:	Comply with tore	que standards in the table to	avoid unexpected dama	ge during installation or in the future.

Diameter x Pitch	Kgf-m	Foot-lbf	N-m
M5x0.8	0.4 ~ 0.7	3 ~ 5	4 ~ 6.7
M6 x 1.0	1.0~1.2	7~9	9.8 ~ 11.8
M8 x 1.25	1.5 ~ 2.9	10.6 ~ 20.9	14.4 ~ 28.3
M12 x 1.75	8.0 ~ 10.0	57.8 ~ 72.3	78.4 ~ 98.0

Note: There are no bolts included with harness kit

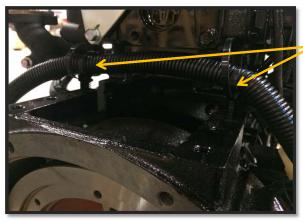
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KPH9 - Harness KIT INS-KPH9-0010



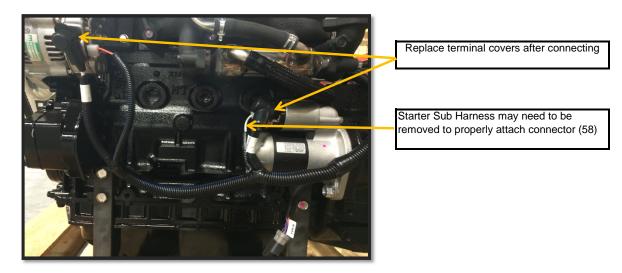
Harness Routing Instructions

- Lay the loose harness on engine to gauge fitment and placement of where the relays, ECU, and connectors should go based on the wiring diagrams provided. Please refer to TNV application manual for cautionary measures to be taken when mounting a harness to an engine.
- 2. Secure section of loom containing (2) P-clips to the flywheel housing with loosely attached P-clips. There will be a series of M10 bolt holes on the top of the flywheel housing.



P-clips hold down the alternator and starter section of loom to the flywheel housing. Make sure P-clips and loom have the proper orientation to allow the loom to rest close to the flywheel barrel.

3. Connect alternator plugs (51) & (53) and starter connectors (56) & (58). Cover terminals after connecting.



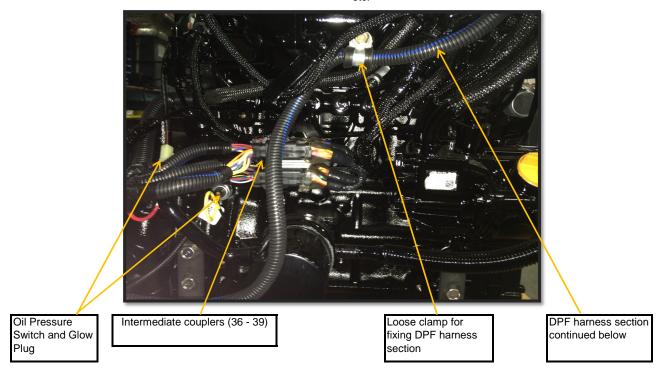
 Layout harness as shown. Connectors 1, 2, 64, 65 - 66, 44, 48, 101 - 104, and the battery leads (49 & 50)





Harness Routing Instructions

 The intermediate couplers (36-39) should be connected next. The mounting points for the turbo engines may differ from the naturally aspirated engines. Please see the pictures below for reference on exact positioning (4TNV88C shown below). Connect glow plug (30) and oil pressure switch (25). Route the DPF loom section similar to placement shown. Use loose clamp noted to attach harness. Always avoid harness contact with high temp surfaces such as the DPF, EGR, etc.



6. Route the DPF branch between the EGR valve and the fuel filter up to the DPF connections. Check and adjust if necessary to ensure that no contact will be made in operation between harness and high temp surfaces (DPF, etc)

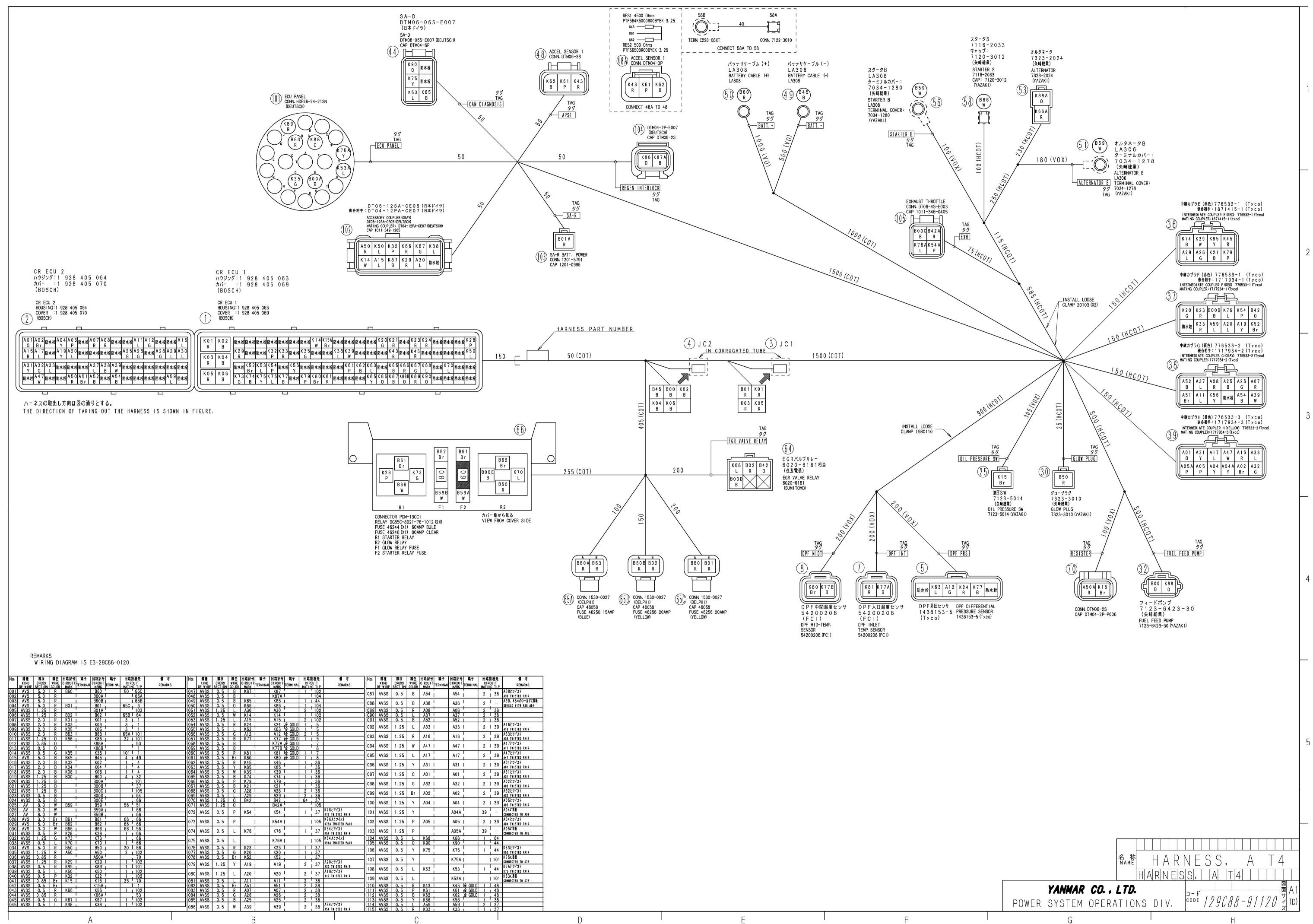


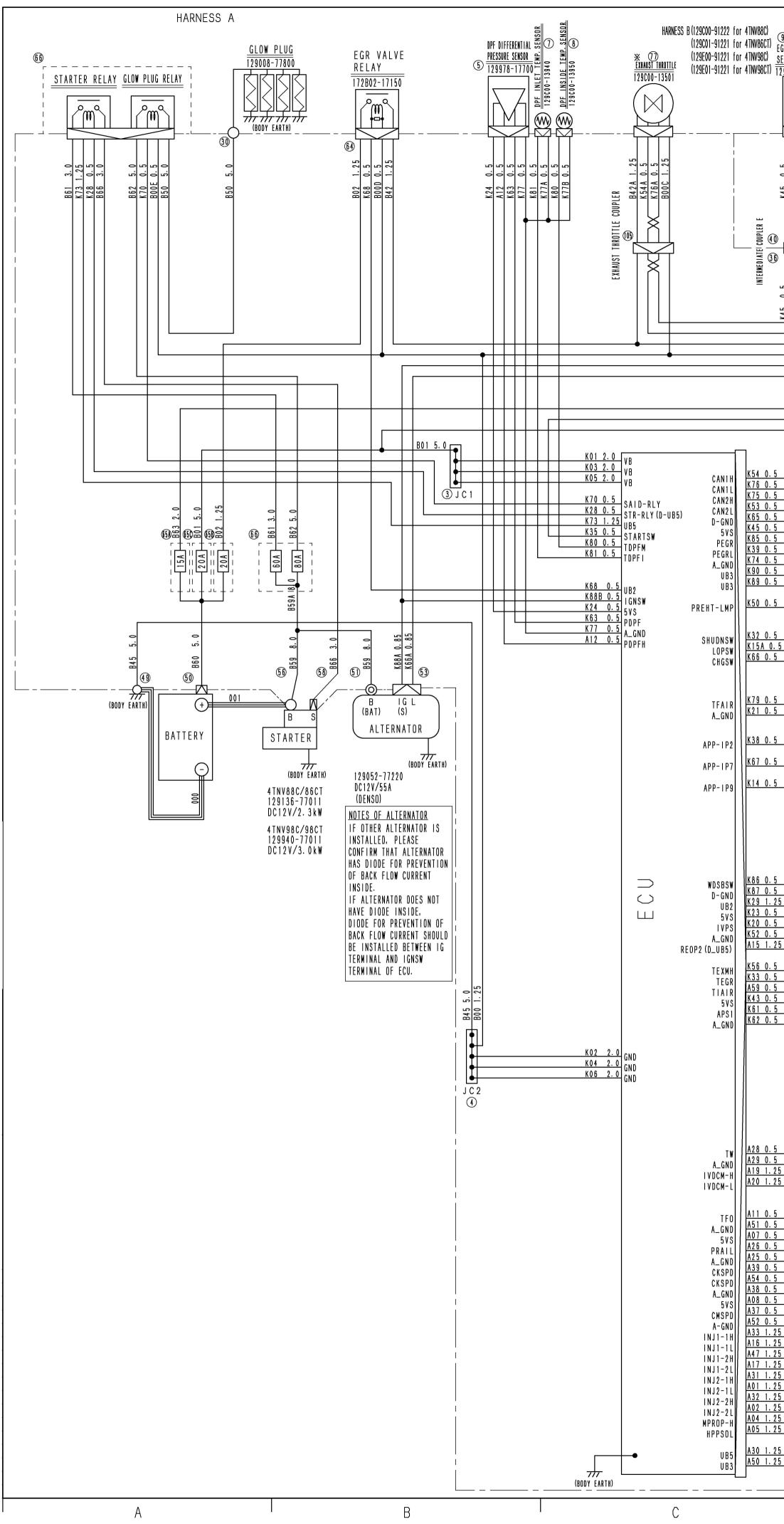
The routing shown if for exhaust manifold mounted DPF's. Flywheel mounted DPF's will need harness section routed similarly. This section is secured by clamp shown above.

Refer to harness drawing for additional design requirements for consideration of application.

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KPH9 - Harness KIT INS-KPH9-0010





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