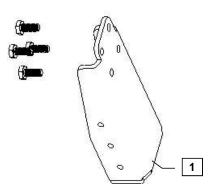


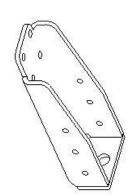
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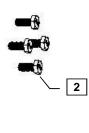
Item	Part No.	Description	Quantity	Remarks
1	129989-08100	Leg, Rear	2	
2	26014-100252	Bolt, M10x1.5-25, (Captive Washer (Plain + Spring))	8	

MODELS

4TNV98 4TNV98T









Installation Instructions

Hand tighten all bolts and nuts until assembly is completed, then torque according to specifications in Table 1. The numbers in below in () reference the item numbers on page 1.

1. Install Rear Legs (1) to engine mounting pads using the M10 x 1.5 - 25 bolt (2) provided in kit. Bolts used to mount shipped engines are the same size but not long enough and should not be used.

Table 1: Comply with torque standards in the table to avoid unexpected damage during installation or in the future.

Diameter x Pitch	Kgf-m	Foot-lbf	N-m
M8 x 1.25	1.5 ~ 2.9	10.6 ~ 20.9	14.4 ~ 28.3
M10 x 1.50	4.5 ~ 5.5	32.5 ~ 39.8	44.0 ~ 54.0
M12 x 1.75	8.0 ~ 10.0	57.8 ~ 72.3	78.4 ~ 98.0