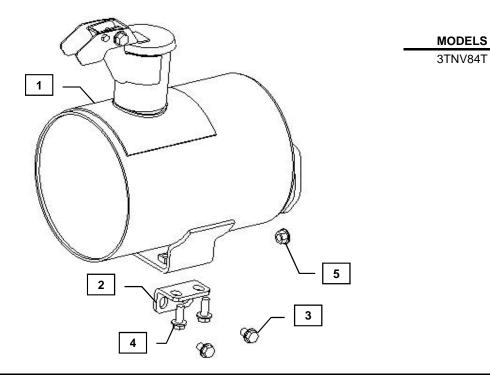
Kit Name: KM5



YANMAR CO., LTD. YANMAR AMERICA CORP.

Item	Part No.	Description	Quantity	Remarks
1	129080-13520	Muffler	1	
2	129322-18150	Bracket, pipe	1	
3	26106-080122	Bolt, M8x1.25 - 12 (Flanged hex head)	2	
4	26106-080202	Bolt, M8x1.25 - 20 (Flanged hex head)	2	
5	26306-080002	Nut, M8x1.25 (Flanged hex head)	4	



Notes: Parts code is not assigned to non-serviceable component parts.

Remarks:

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Installation Instructions

WARNING: DO NOT INSTALL THE KIT WHILE THE ENGINE IS STILL HOT

Hand tighten all bolts and nuts until the assembly is completed, then torque to the specifications in Table 1 below.

- 1. Place the exhaust gasket included with the engine on the exhaust manifold flange studs.
- 2. Mount the Muffler (1) turbocharger outlet flange studs, secure using the M8x1.25 flange nuts (5).
- 3. Mount the Muffler Bracket (2) to the muffler using the M8x1.25 12 bolts.
- 4. Secure the Muffler (1) to the exhaust manifold using the now attached Muffler Bracket (2) and the M8x1.25 20 bolts.
- 5. Make sure the weight of the Muffler (1) is supported by the exhaust manifold NOT the turbocharger.

*If the elbow pipe is chosen, the Raincap (8) should be installed.

Table 1: Proper torque specifications for bolts and nuts.

Diameter x Pitch	Kgf-m	Foot-lbf	N-m			
M8 x 1.25	1.5 ~ 2.9	10.6 ~ 20.9	14.4 ~ 28.3			
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