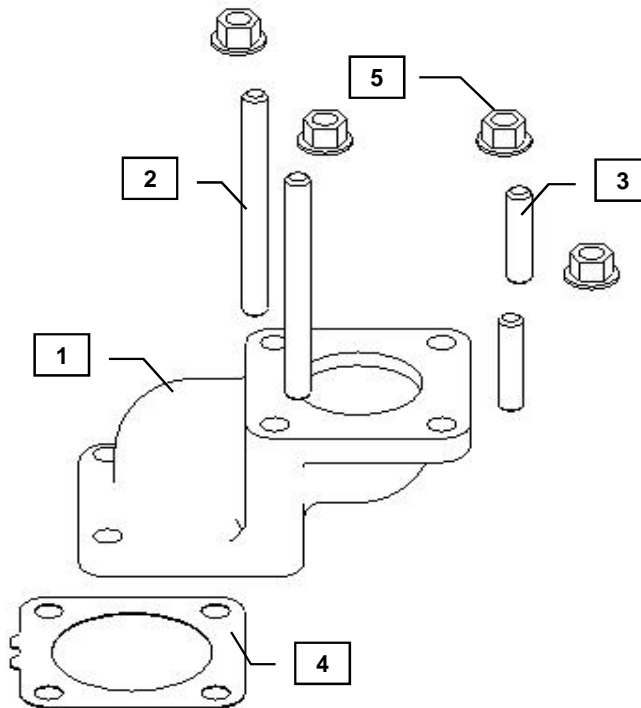




Item	Part No.	Description	Quantity	Remarks
--	729689-13140	Bend Kit	1	
1	119840-13150	Exhaust bend	1	
2	119823-13600	Stud, M8 x 1.25 - 70	2	
3	119131-18320	Stud, M8 x 1.25 - 22	2	
4	129004-13200	Gasket, Muffler	1	
5	26306-080002	Nut, M8 x 1.25 (Flanged hex head)	4	



**MODELS**

3TNV70  
3TNV76  
3TNV82A  
3TNV88

Notes: Parts code is not assigned to non-serviceable component parts.

Remarks:



**Installation Instructions**

**WARNING: DO NOT INSTALL THE KIT WHILE THE ENGINE IS STILL HOT**

Hand tighten all bolts and nuts until the assembly is completed, then torque to the specifications in Table 1 below.

1. Remove the two studs on the right side of the exhaust manifold flange.
2. Install the provided M8x1.25 - 70 Studs in place of the two just removed.
3. Place the Muffler Gasket (4) and mount the Exhaust Bend (1) on the exhaust manifold flange studs, secure with the M8x1.25 Flange Nuts.
4. Install the M8x1.25 - 22 Stud Bolts (3) on the upper flange of the Exhaust Bend (1).

**Table 1: Proper torque specifications for bolts and nuts.**

Diameter x Pitch	Kgf-m	Foot-lbf	N-m
M8 x 1.25	1.5 ~ 2.9	10.6 ~ 20.9	14.4 ~ 28.3