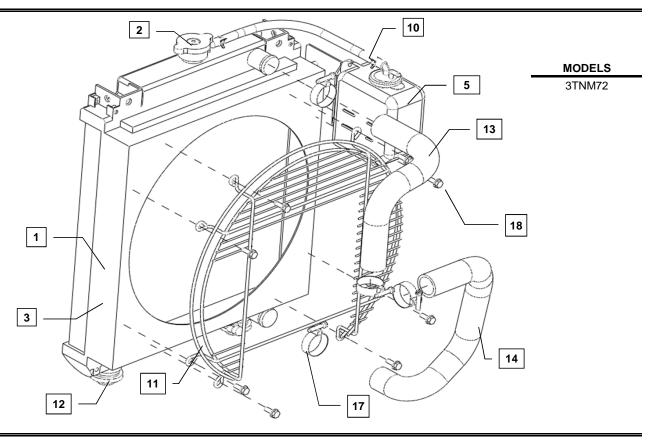




Item	Lev.	0	Part No.	Description	Quantity	Remarks
1			119515-44500	Radiator Assembly	1	
2			129107-44590	Cap, Radiator	1	
3			119515-44600	Shroud	1	
4			26014-060122	Bolt, M6 X 1 - 12 (Flanged hex head)	4	
5			121468-44520	Sub Tank Assembly	1	
6		Χ	121470-44530	Sub Tank Body	1	
7			121450-44531	Cap	1	
8			124450-44560	Pipe Retainer	1	
9			121470-44581	Gasket	1	
10			23065-070130	Hose, 7 x 130	1	
11			119802-44570	Fan Guard	1	
12			119255-44660	Rubber, Radiator	2	
13			119802-49010	CW-T (A)	1	
14			119802-49020	CW-T (B)	1	
15			129461-59580	Cap, Fuel Oil	1	
16			23000-013000	Clamp, Hose 13	1	
17	-		23000-035000	Clamp, Hose 35	4	
18	-		26106-060162	Bolt, M6 X 1 - 16 (Flanged hex head)	8	



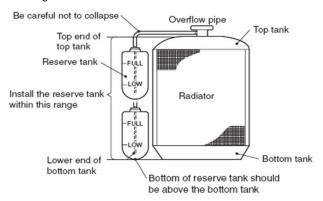


## **Installation Instructions**

Hand tighten all bolts and nuts until assembly is completed, then torque according to specifications in Table 1. The numbers in () represent the item numbers.

WARNING: DO NOT RUN ENGINE WITHOUT COOLANT IN RADIATOR.

- 1. Place the fan guard (11) around the cooling fan before mounting the radiator (1).
- 2. Install radiator (1) to the vehicle side radiator mount using the rubber isolators (12).
- 3. Mount the fan guard (11) to the radiator (1) using M6 X 1 16mm bolts provided (18).
- 4. Using the vehicle side upper support, customer supplied rubber isolators, and hardware, fasten the radiator (1) to the vehicle frame.
- 5. Attach the top radiator hose (14) to the inlet of the radiator (1) and the outlet of the water pump with hose clamps (17). Attach the bottom radiator hose (14) to the outlet of radiator (1) and the inlet of water pump with hose clamps (17).
- 6. Adjust the radiator assembly and support assembly to align the center of the cooling fan with the center of the radiator (1). Tighten the radiator mounting bolts.
- 7. Mount overflow bottle assembly (5) to the vehicle frame at this time. Attach the overflow hose to the inlet of the overflow bottle and the top of radiator using hose clamps included with the radiator assembly. Please follow the following precautions when installing the coolant reservior tank:



- 8. Tighten all remaining bolts and nuts according to specification in Table 1.
- 9. Add antifreeze, using a 50:50 mixture, into the Radiator. After running the engine for a few minutes, add more antifreeze mixture if necessary.

NOTE: Comply with torque standards in the table to avoid unexpected damage during installation or in the future.

## TABLE 1:

Diameter x Pitch	Kgf-m	Foot-lbf	N-m
M6 x 1.00	1.0 ~1.2	7.2 ~ 8.6	9.8 ~11.8